



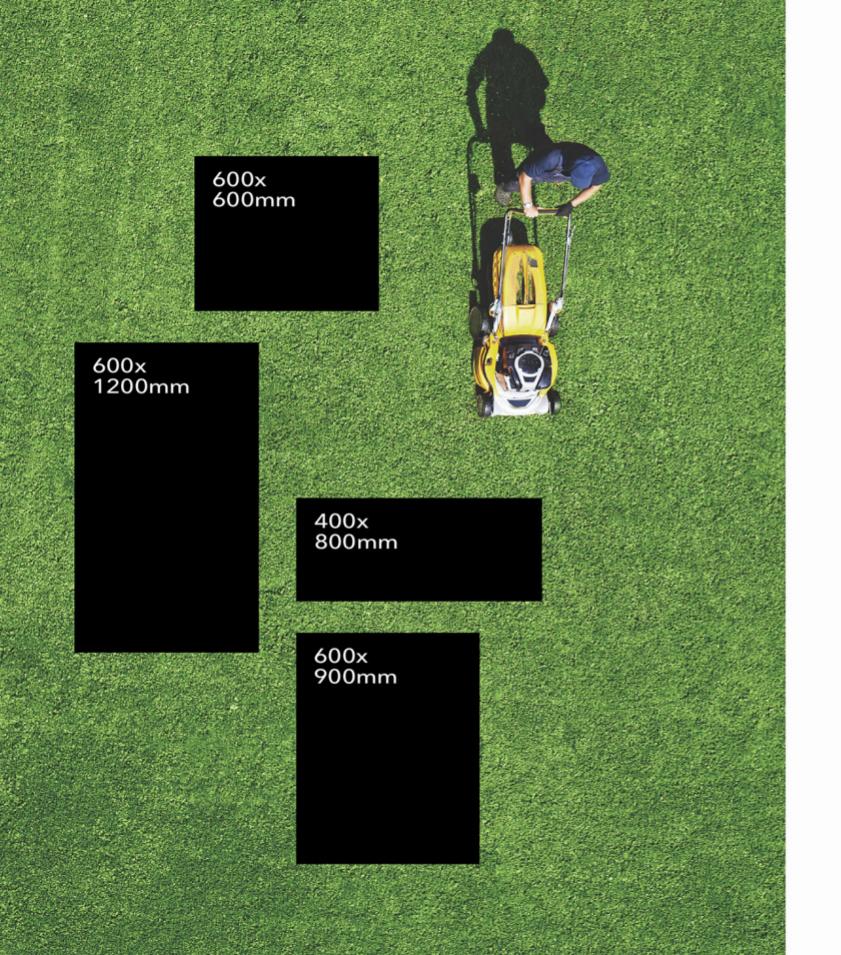






## A CONFLUENCE OF NATURE & TECHNOLOGY







#### 20MM OUTDOOR PORCELAIN TILES

# DISCOVER THE COLLECTION OF RESILIENT SURFACES CRAFTED WITH THE CONVERGENCE OF NATURE AND TECHNOLOGY FOR DEMANDING OUTDOORS AND AREAS THAT ARE AN EXTENSION OF YOUR HOMES AND SPACES.

The outdoors of your homes and spaces are the first impression that you make on your guests and they are also the places that endure the most. Keeping in mind the aesthetics, functionality, and resilience your outdoor spaces require, Our is here with an exclusive collection of outdoor tiles which is packed with superior aesthetics, endurance, and functionality that will not let you compromise on the outdoor tiling of

your spaces and transform those areas in practical and presentable spaces. The exclusive collection offers outdoor colorbody tiles in robust 20mm thickness and four versatile sizes 600x1200mm, 600x900mm, 600x600mm, and 400x800mm that cater to every tiling need. Packed with a plethora of features the collection blends strength, style, and resilience in your spaces.

# TILE LAYING POSSIBILITIES





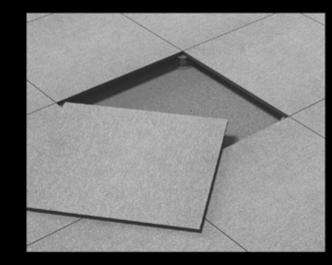
LAYING ON SCREED WITH ADHESIVES



Laying on screed with adhesives
Lay the 20mm outdoor tiles on a bed of
screed with adhesives for heavy traffic
areas like parking, courtyards, and
others like swimming pool borders,
outdoor flooring, sit-out areas, and
more.



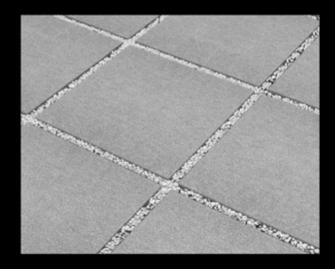
LAYING ON A RAISED FLOOR



Tile uneven areas, terrains, and more and transform them enduring by laying 20mm outdoor tiles on raised floor pedestals, frames, and more. Create room for a heating system, insulation, additional raised area, and more with the extensive laying possibilities of this collection.



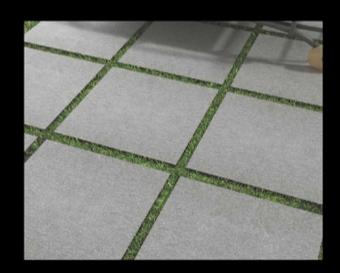
LAYING ON GRAVEL



The robust and resilient collection is ideal for laying directly on gravel in your outdoors with or without adhesive. Create a stepping stone path, patio, and more by just laying the thick tiles on the gravel in your outdoors.



DRY LAYING ON THE GRASS



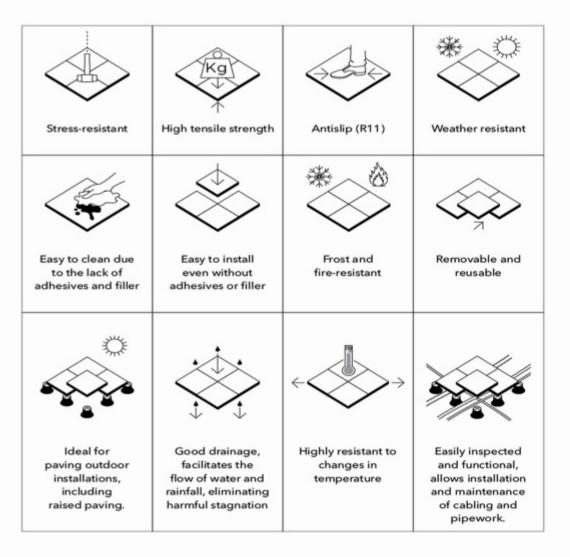
Shape elegant pathways, outdoor leisure areas, and more by dry laying the 20mm outdoor tiles on the grass in your gardens and other areas surrounding the building. The laying possibility opens door to fuss-free outdoor tiling.



The substantial thickness of 20mm of the collection lends the surfaces exceptional durability and resilience. The thickness offers surfaces durability to endure heavy traffic, weight, and rugged use and makes the surfaces practically ideal for all kinds of usages. The thickness paired with R11 anti-skid surfaces makes the surfaces of the collection extremely safe for use outdoors.

#### BENIFITS OF 20MM OUTDOOR TILES

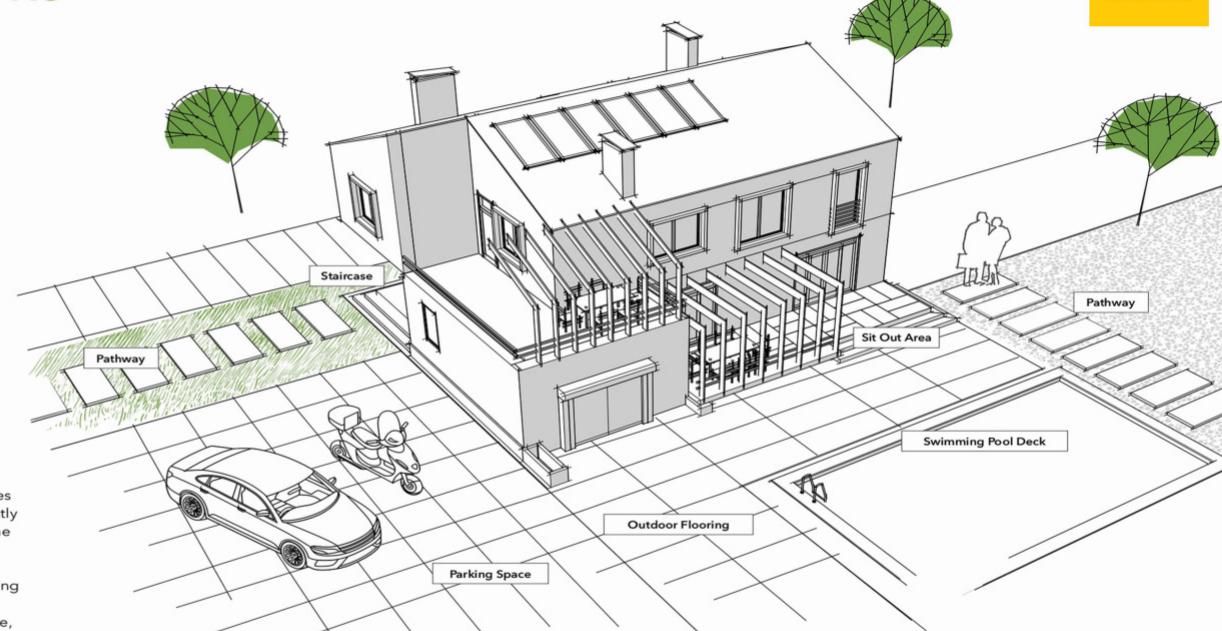




The robustly crafted collection comes with a plethora of features and benefits and aids in an effortless and risk-free lifestyle with attributes like r11 anti-slip surfaces, resistance to heat, frost, fire, weather, stains, and more, and also very easy to maintain. On top of features, the surfaces are easy to install, removable, and reusable.

# APPLICATIONS AND SOLUTIONS

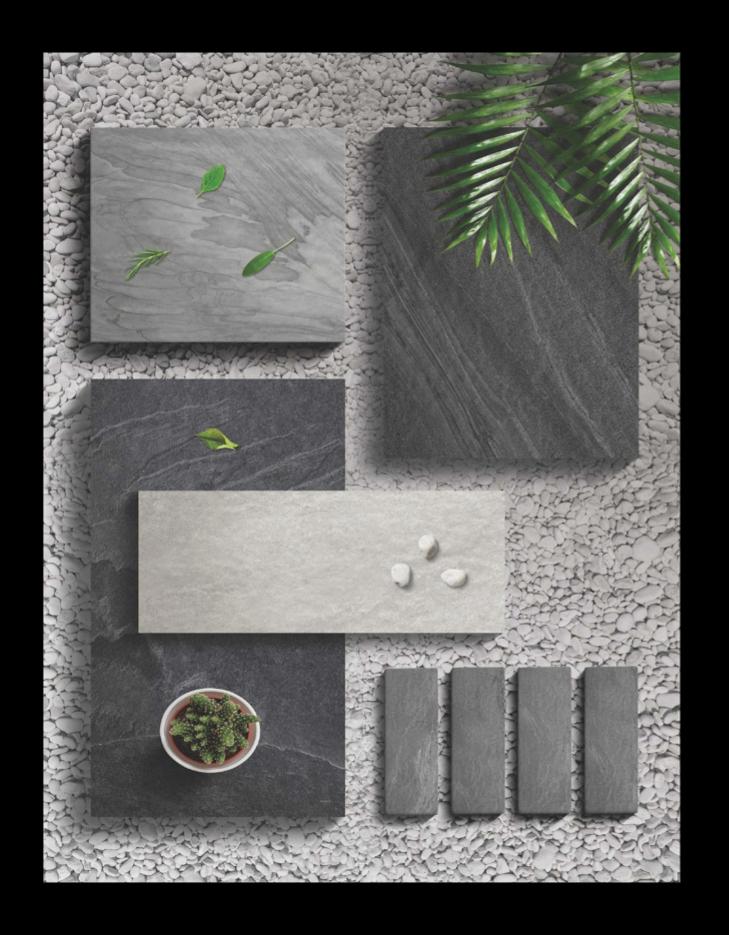




#### DESIGN YOUR OUTDOOR SPACES

The extensive application possibilities of the collection allow you to elegantly and practically tile your outdoors. The versatile and extremely durable collection due to its functional characteristics is ideal for tiling parking spaces, outdoor floors, staircases, pathways, benches, outdoor furniture, pavements, patios, gardens, swimming pool decks, and more.

Enjoy your outdoor worry-free with the superior blend of strength and aesthetics of the 20mm outdoor collection of Our crafted to help you appreciate your outdoors.



# APPLICATION AREAS





Public Parks & Gardens



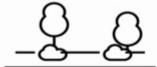
Terraces & Balconies



Beach Resorts



Parking Lots



Driveways & Pathways



Swimming Pool Decks



Street Furniture



High-Traffic Industrial Areas

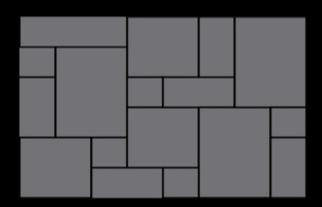
#### LAYING PATTERNS



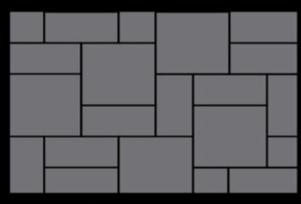
# ACHIEVE VISUALLY APPEALING OUTDOORS WITH MULTIPLE LAYING PATTERN POSSIBILITIES.

Explore extensive tile-laying pattern possibilities with the multiple sizes of the 20mm outdoor tile collection. The four different sizes of the collection allow you to mix and match tile sizes for a unique lay in your spaces. Mix two or

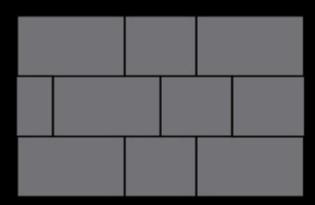
more sizes and spruce up your tiling game outdoors with the elegant tilelaying combination possiblilty with the versatile tile sizes and robust thicknes of the collection ideal for reusing and relocating tiles.



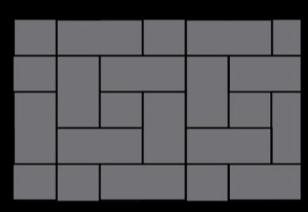
Tiles Combination 600x900mm, 600x600mm, 300x600mm, 300x300mm



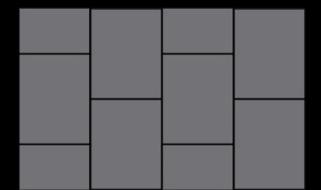
Tiles Combination 600x600mm, 300x600mm



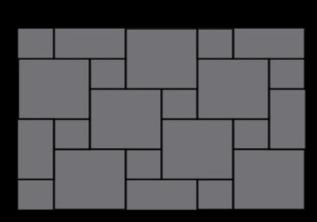
Tiles Combination 600x900mm, 600x600mm



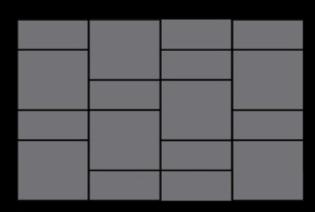
Tiles Combination 600x1200mm, 600x600mm



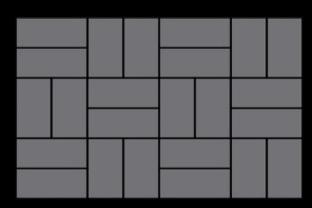
Tiles Combination 600x900mm



Tiles Combination 600x600mm, 300x300mm



Tiles Combination 600x600mm, 300x600mm



Tiles Combination 300x600mm

#### ALFRESCO WOOD



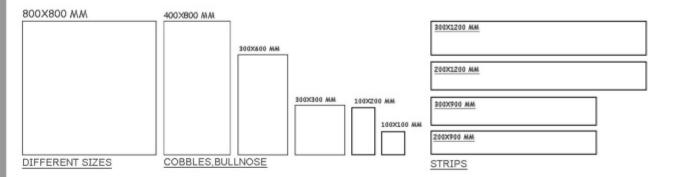




600×1200 MM

600×900 MM

600x600 MM

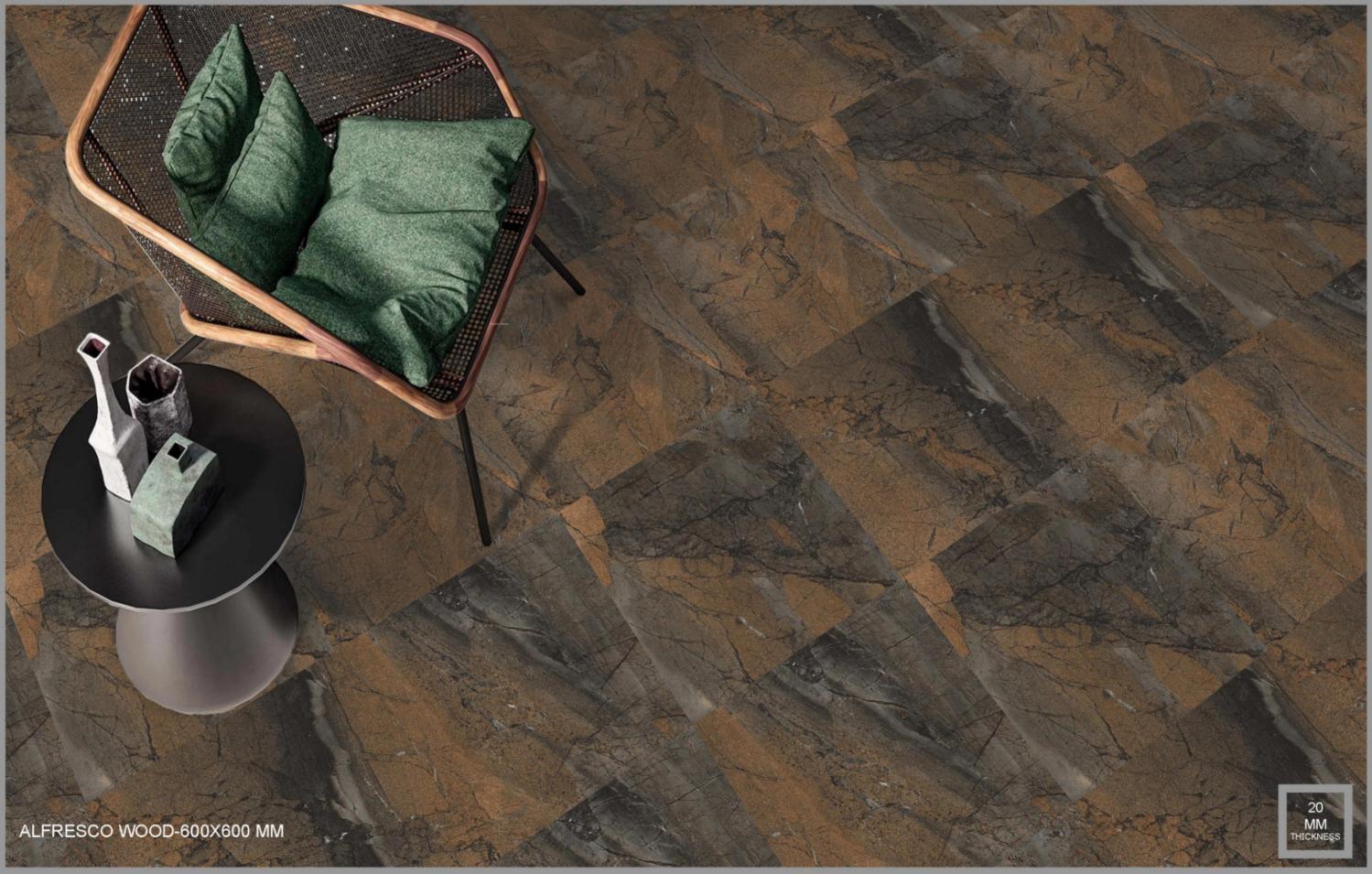












### AMALFI CREMA 600x1200 MM 600×900 MM 600×600 MM 800X800 MM 400X800 MM 300X1200 MM 200X1200 MM 100X200 AM 300X900 MM COBBLES, BULLNOSE DIFFERENT SIZES STRIPS









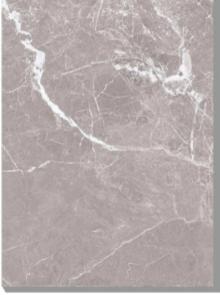






#### AMALFI GREY



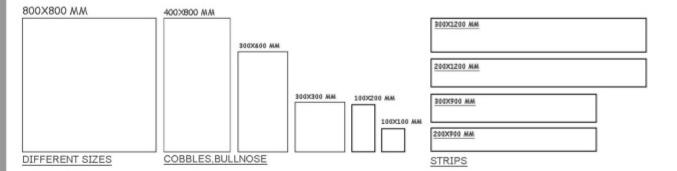




600x1200 MM

600×900 MM

600x600 MM





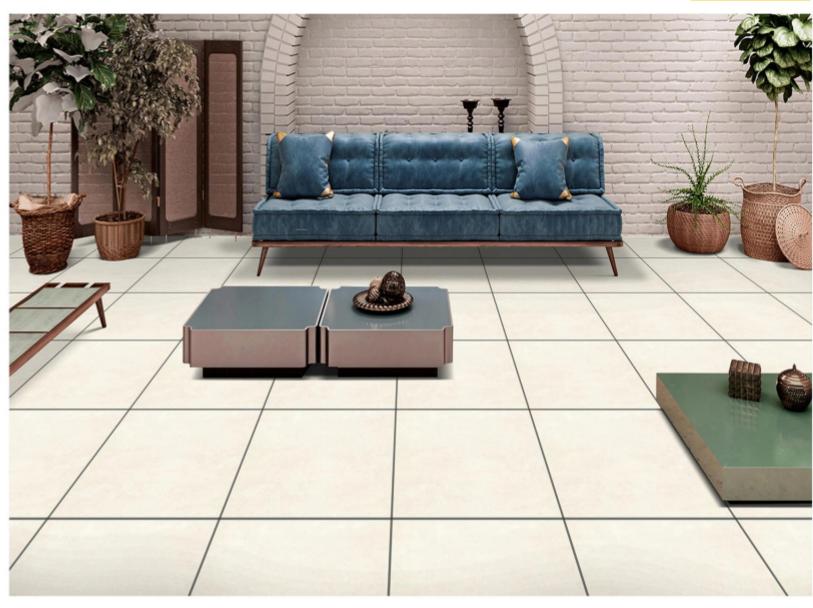
















#### **AUTUMN RUSTIC**



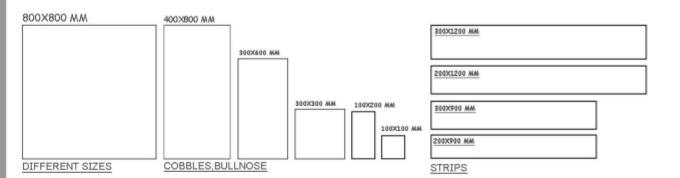




600×1200 MM

600×900 MM

600x600 MM













#### **BLUE STONE NATURAL**

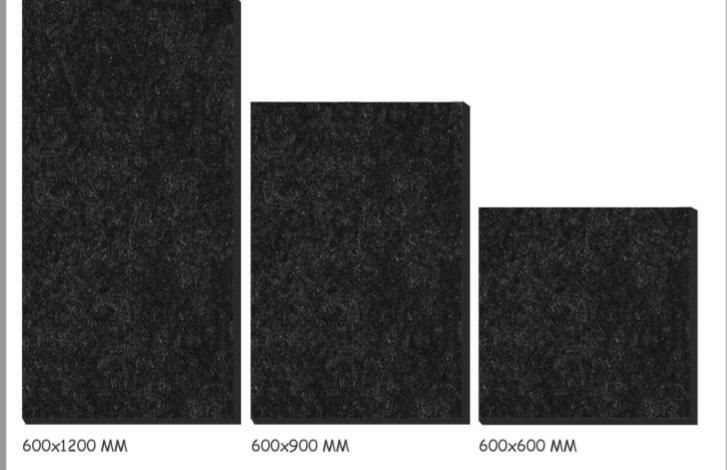
800X800 MM

DIFFERENT SIZES

400X800 MM

COBBLES, BULLNOSE

300X600 MM



100X200 MM

300X1200 MM

200X1200 MM

300X900 MM

STRIPS



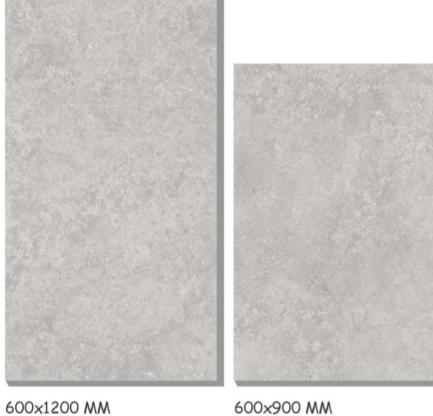




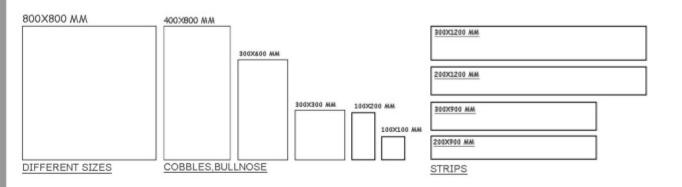




#### BLUE STONE COIN







600×600 MM



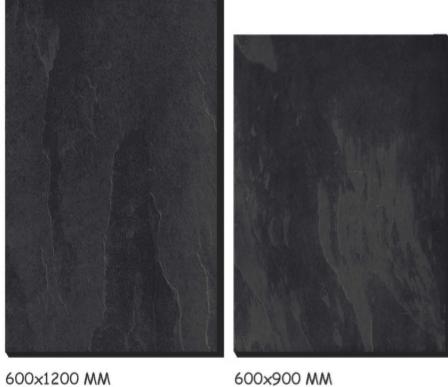




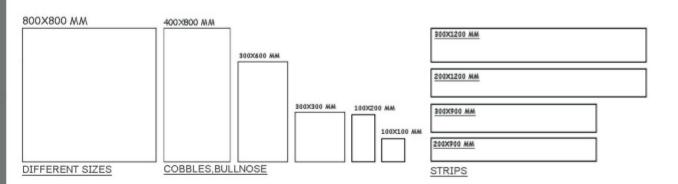




#### BRAZILIAN BLACK







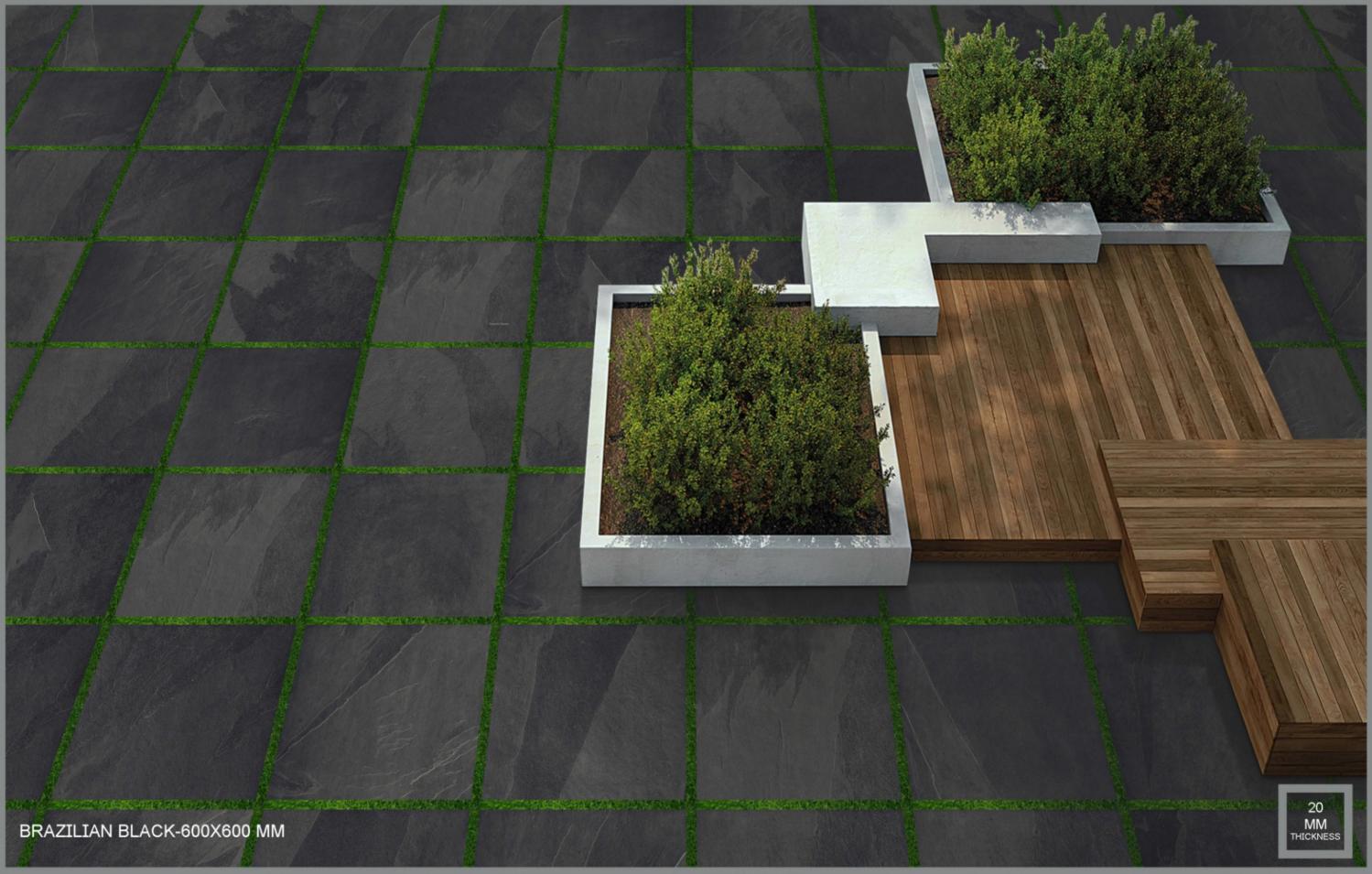
600×600 MM















#### BRAZILIAN GREY

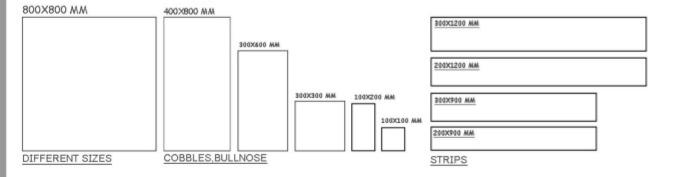


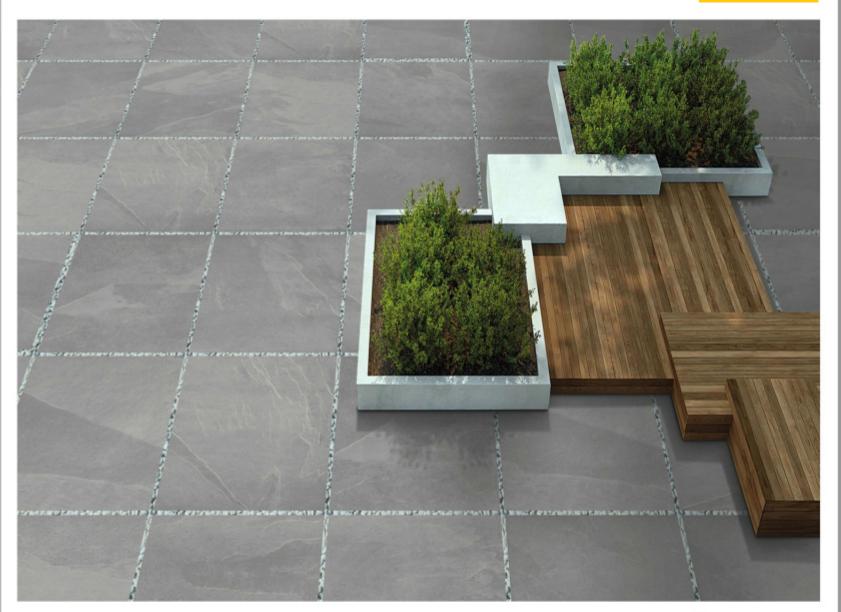




600×900 MM

600×600 MM





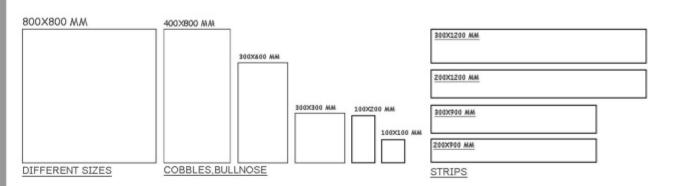




#### CEMENTINO ASH

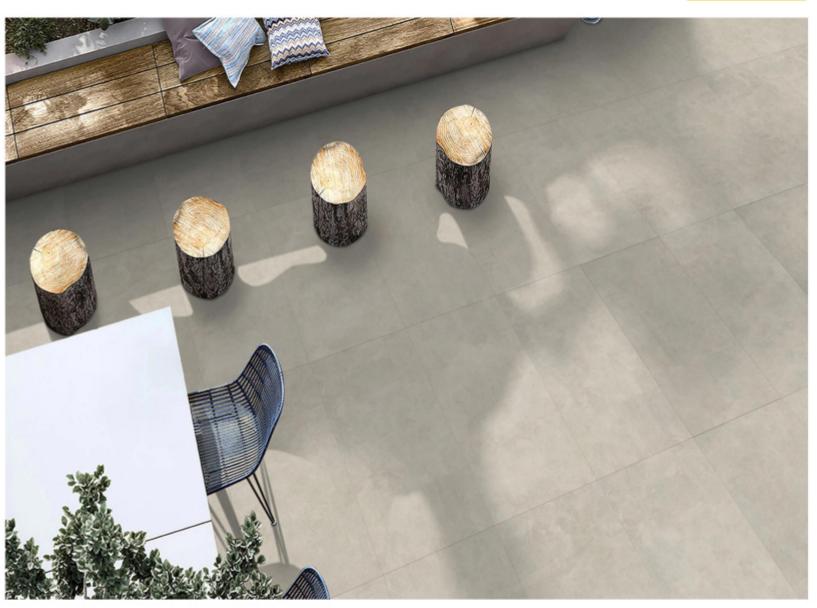


600×1200 MM 600×900 MM 600×600 MM













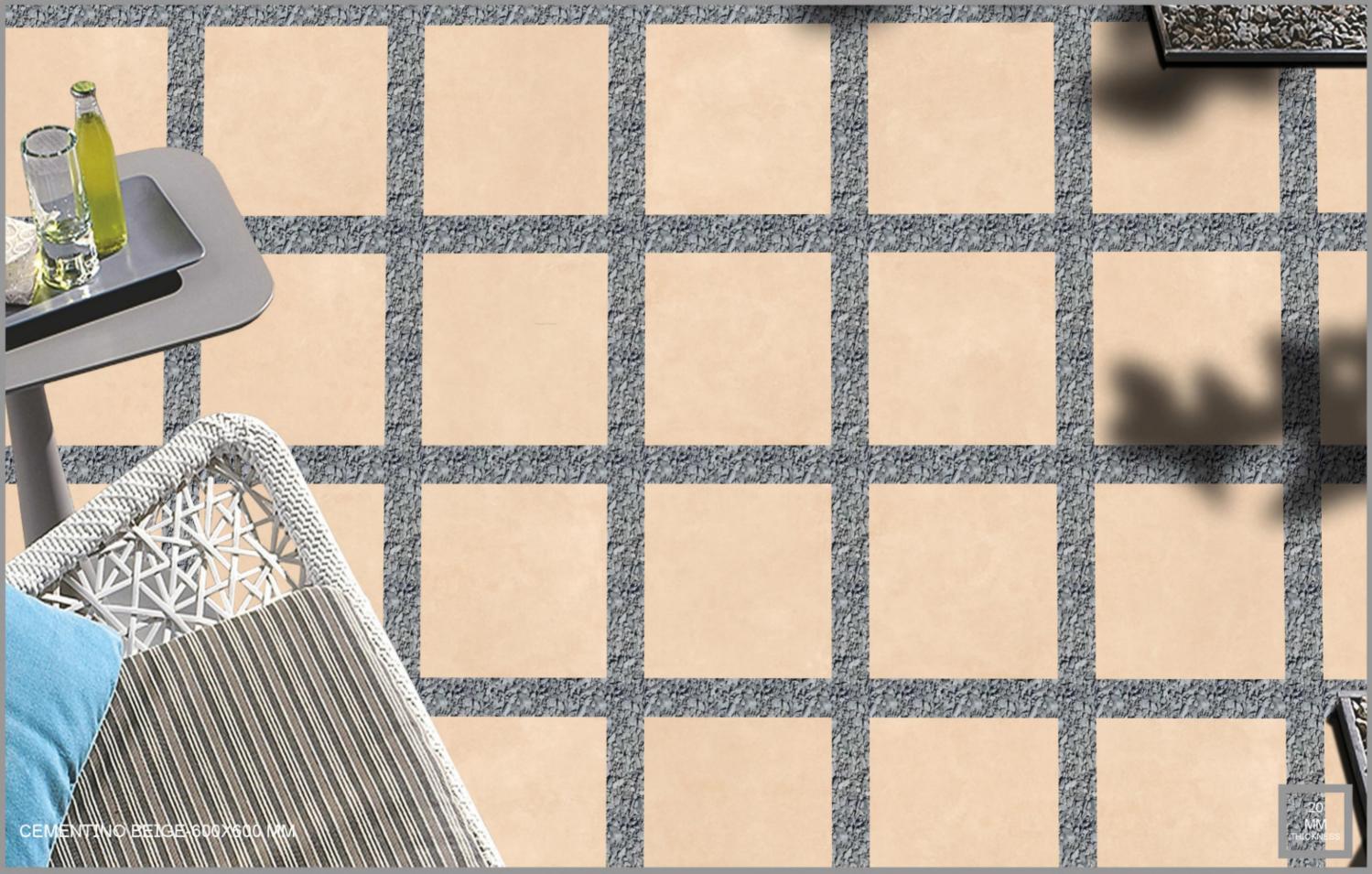
















#### **CEMENTINO GREY**









# **CEMENTINO NERO** 600x1200 MM 600×900 MM 600×600 MM 800X800 MM 400X800 MM 300X1200 MM 300X600 MM 200X1200 MM 100X200 MM 300X900 MM

STRIPS

COBBLES, BULLNOSE

DIFFERENT SIZES















#### COLORADO BEIGE







600×900 MM

600x600 MM

00X800 MM	400X800 MA	_					
						300X1200 MM	
		300X600 MM					
		300X800 MM	7				
						200X1200 MM	
			300X300 MM	10002	OO ALM.		
					1	300X900 MM	
					100X100 MM		
						200X900 MM	
		] [	J.[				
IFFERENT SIZES	COBBLES,BU	LLNOSE				STRIPS	







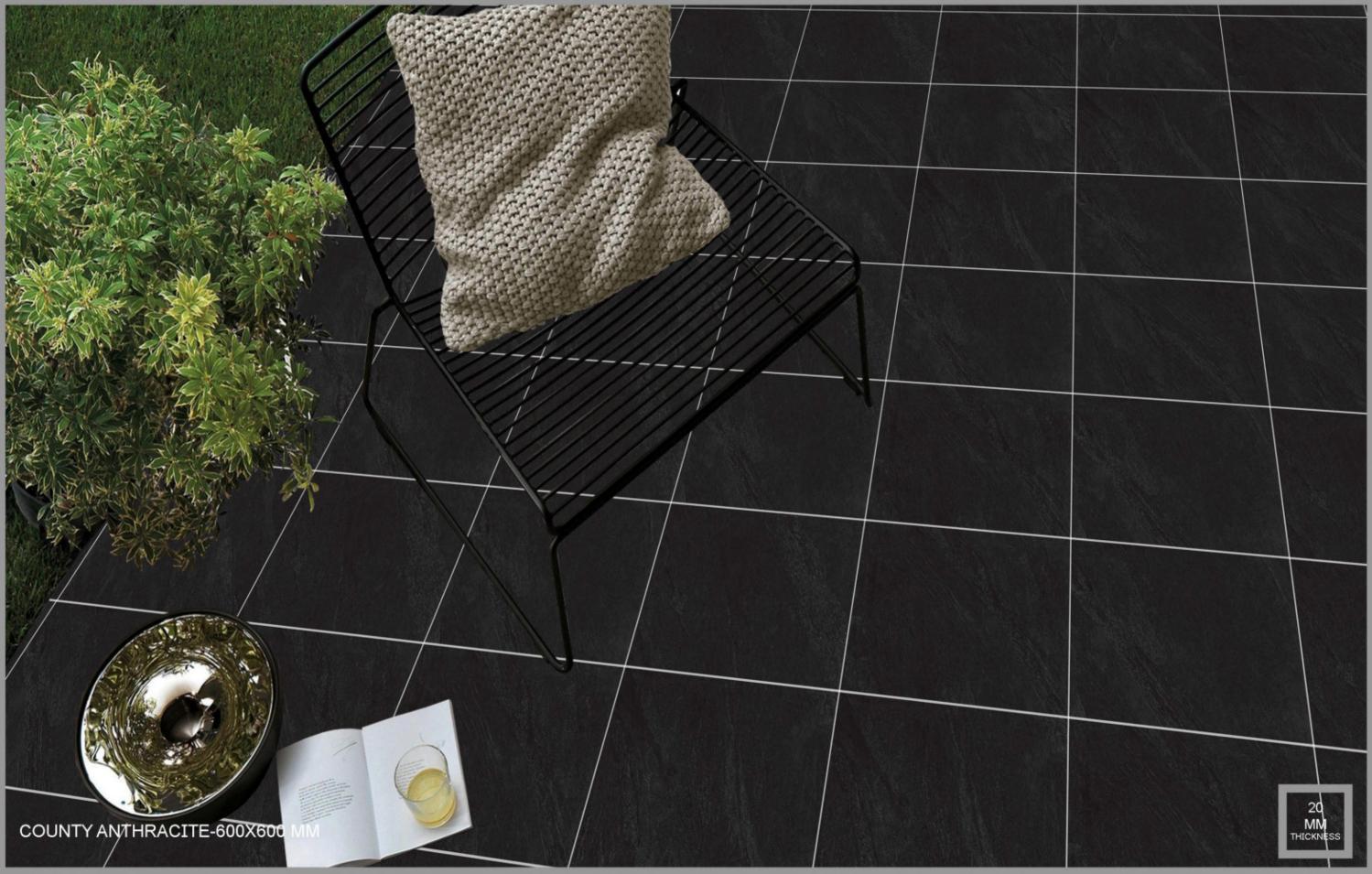
### **COUNTY ANTHRACITE** 600x1200 MM 600×900 MM 600×600 MM 800X800 WW 400X800 MA 300X1200 MM 300X600 MM 200X1200 MM 100X200 MM 300X900 MM COBBLES, BULLNOSE DIFFERENT SIZES STRIPS







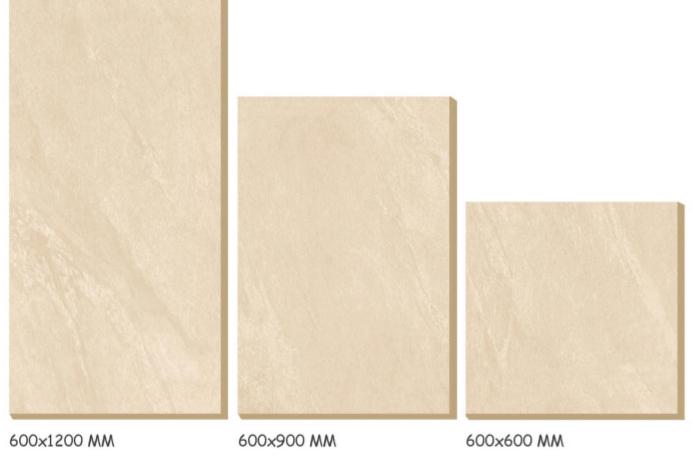


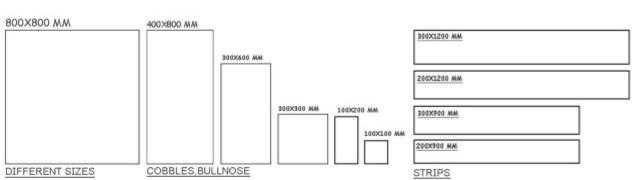


# R11



#### COUNTY CREMA







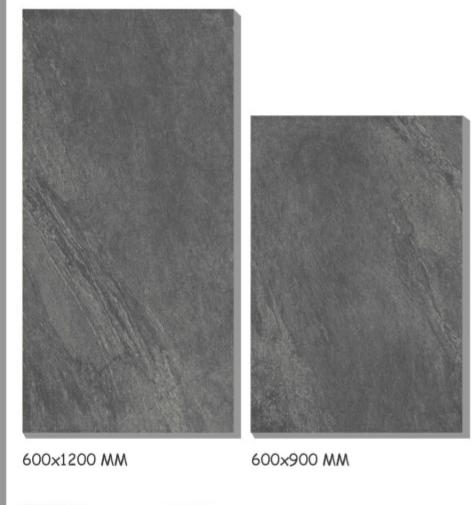






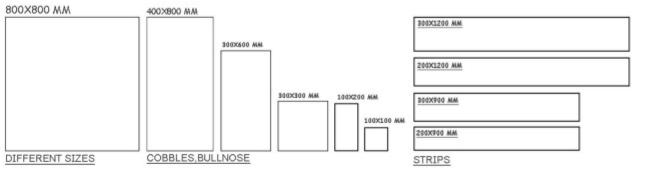


#### **COUNTY GRIS**





600×600 MM











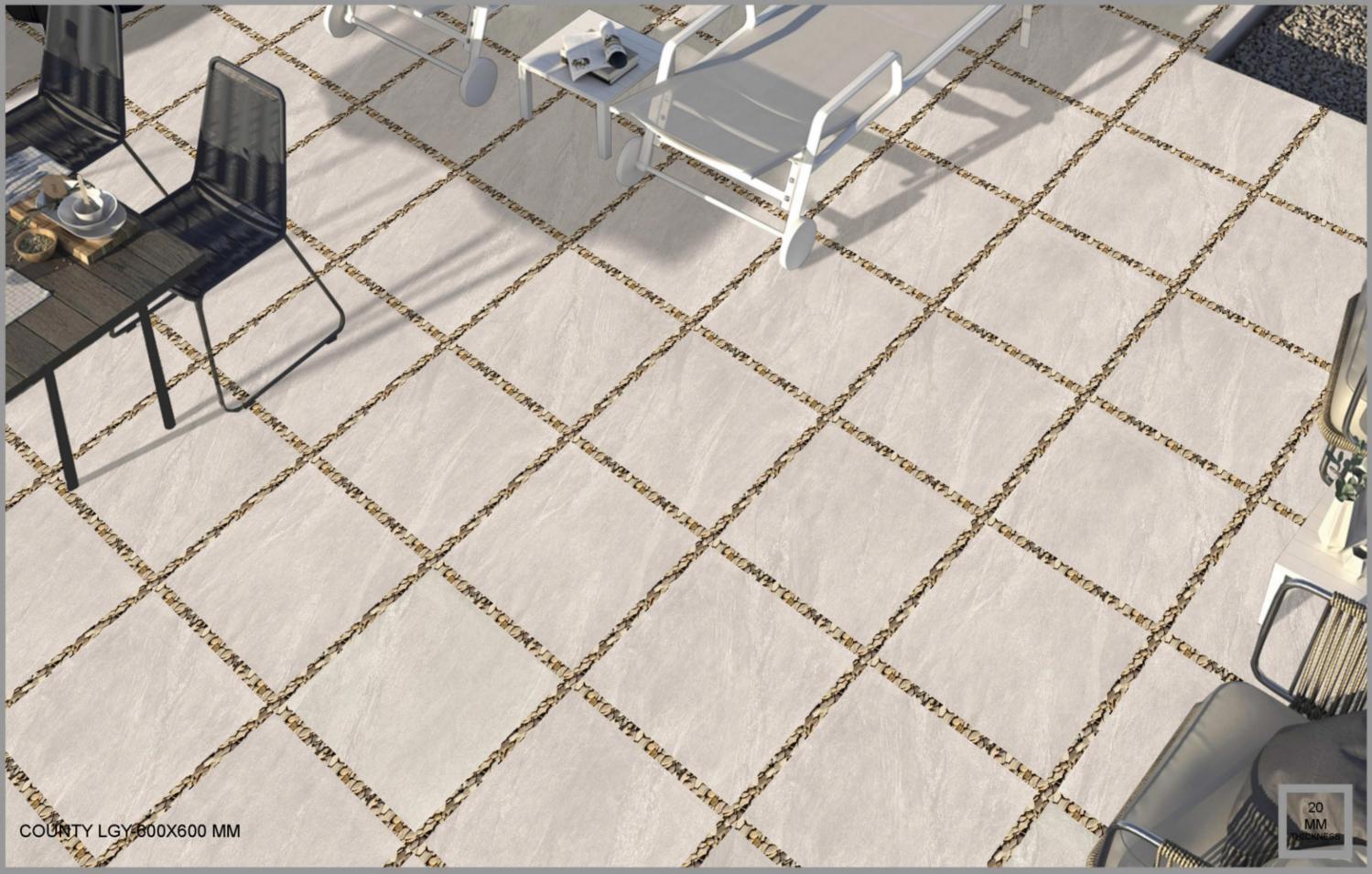


#### **COUNTY LGY**









### CREEK WAVE NERO







600×1200 MM

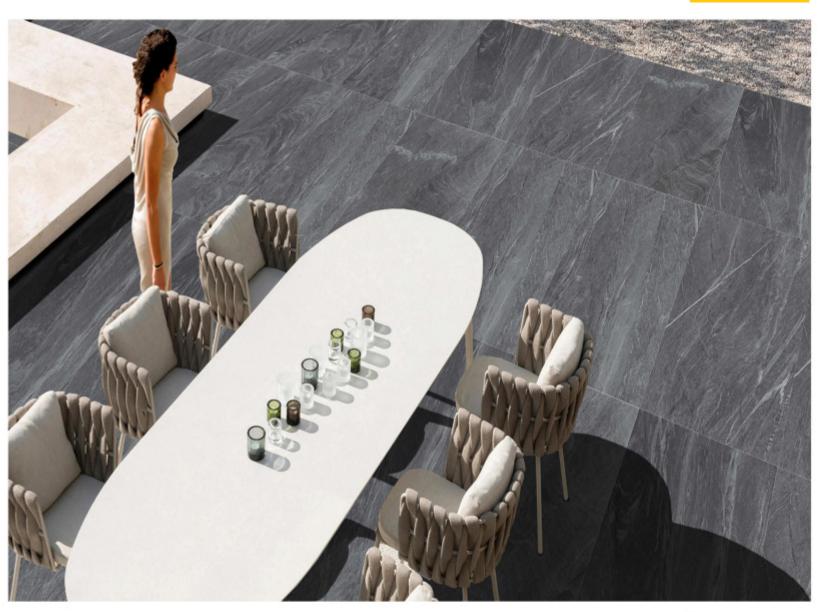
600×900 MM

600x600 MM

00X800 MM	400X800 MA		
			300X1200 MM
	300X600 MM		
			200X1200 MM
		300X300 MM 100X200 MM	BOOXPOO MM
		100X100 MM	200X900 MM
IFFERENT SIZES	COBBLES, BULLNOSE		STRIPS











### ∠∆ R11



#### **CROSSOVER GREY**



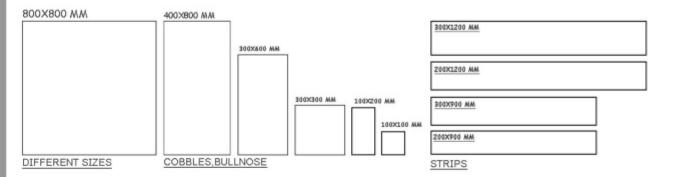




600x1200 MM

600×900 MM

600×600 MM













#### **CROSSOVER WHITE**

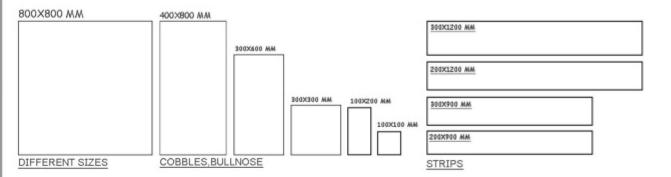






600×900 MM

600x600 MM













#### DOLCE NERO





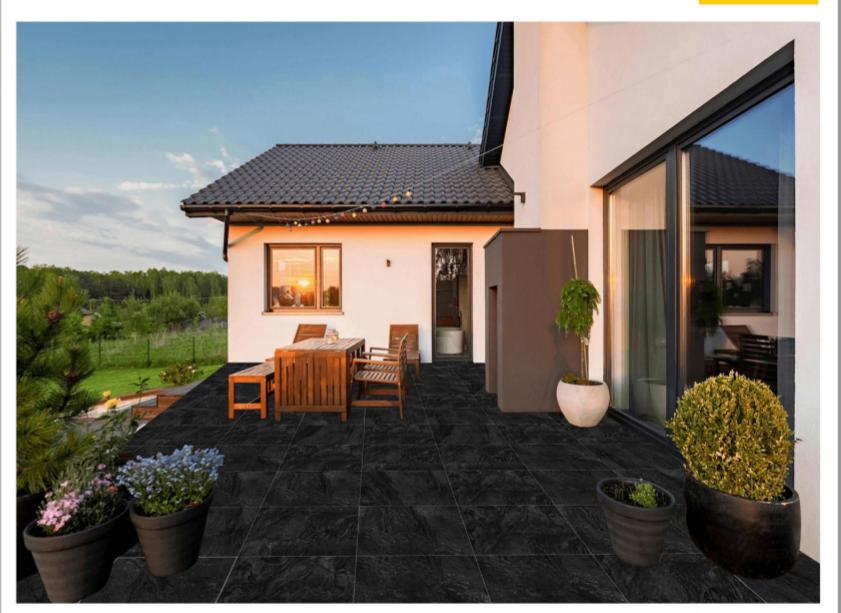


600x1200 MM

600×900 MM

600x600 MM

00X800 WW	400X800 MA				
				300X1200 AM	
	300	008XE			
				200X1200 MM	
		300X300 MM 10	0X200 MM	300X900 MM	
			100X100 MM		
				200X900 MM	
IFFERENT SIZES	COBBLES, BULLING	DSE		STRIPS	



















#### **EARTHCORE GREY**



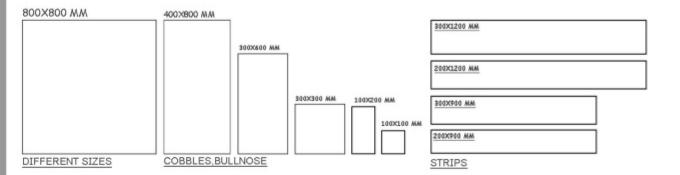




600x1200 MM

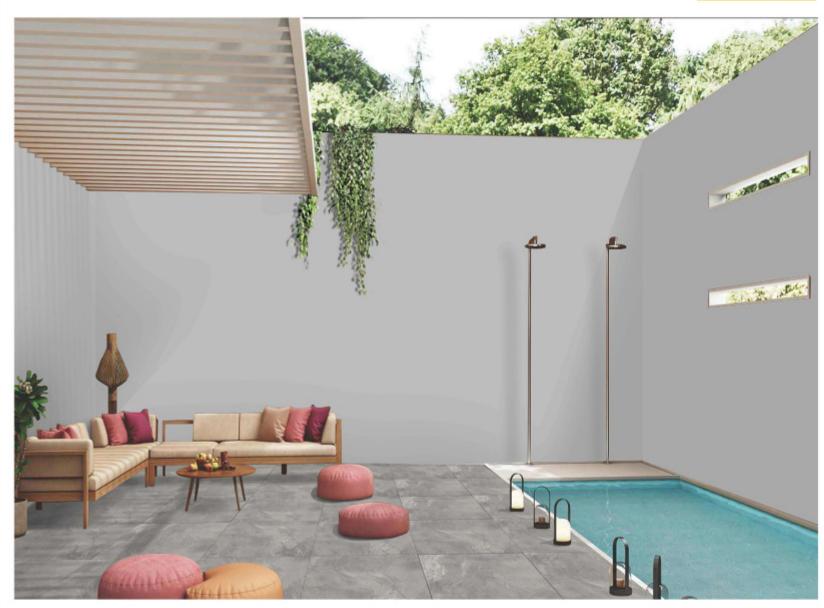
600×900 MM

600×600 MM











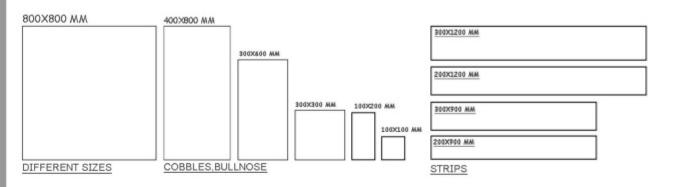


## ∠ ∠ ∠ R 11



#### **GETAFE BEIGE**















#### **GETAFE GREY**

400X800 MM

COBBLES, BULLNOSE

DIFFERENT SIZES

300X600 MM



100X200 MM

300X1200 MM

200X1200 MM

300X900 MM

STRIPS







#### HAMMERSTONE BEIGE

800X800 MM

DIFFERENT SIZES

400X800 MM

COBBLES, BULLNOSE



300X1200 MM

200X1200 MM

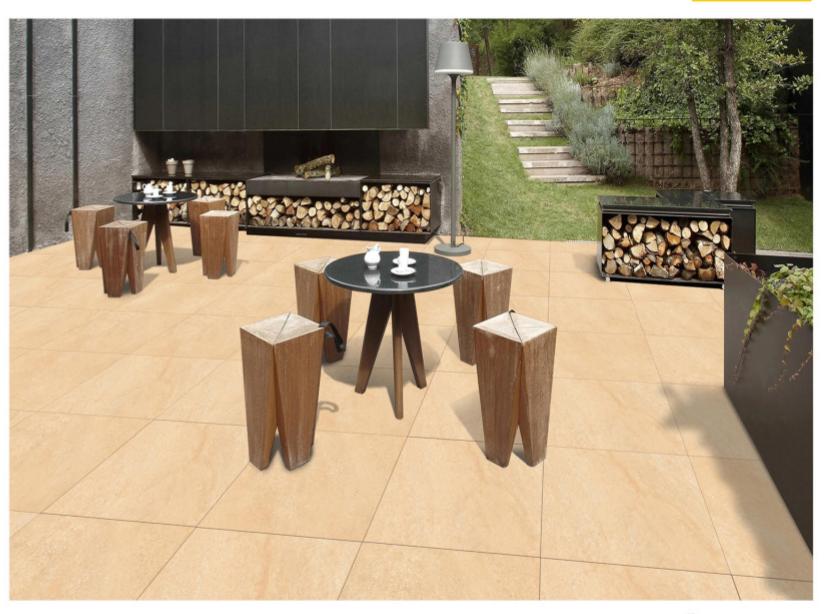
300X900 MM

STRIPS

100X200 MM











#### HAMMERSTONE GREY

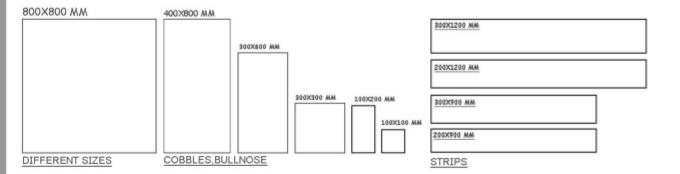






600x1200 MM

600×600 MM











#### HAMMERSTONE NERO



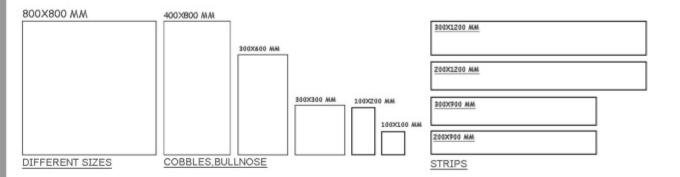




600x1200 MM

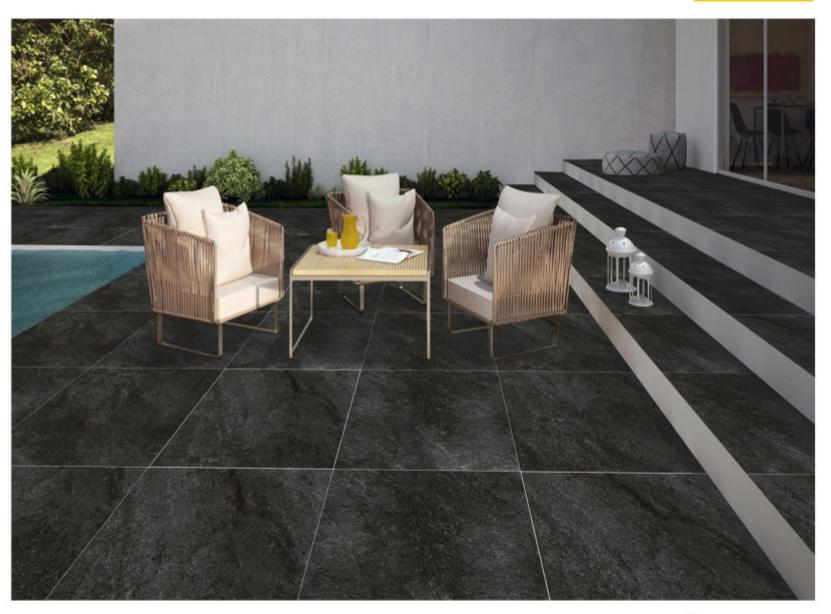
600×900 MM

600×600 MM













#### HIMALAYA BLACK







600×1200 MM

600×900 MM

600x600 MM

MW 008X00	400X800 MA		
		1	B00X1200 MM
	300x	X600 MM	
			200X1200 MM
			300X900 MM
		10000100 MM	200X900 MM
IFFERENT SIZES	COBBLES, BULLNO	DSE	STRIPS











#### HIMALAYA GREY



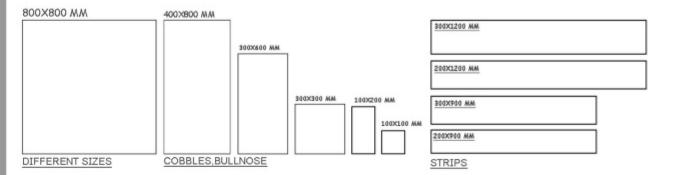




600x1200 MM

600×900 MM

600×600 MM

















#### HIMALAYA WHITE



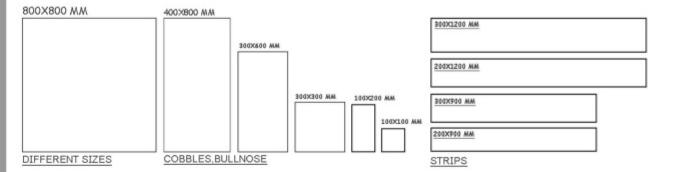




600x1200 MM

600×900 MM

600×600 MM



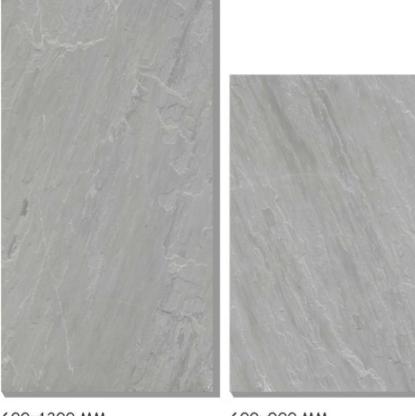


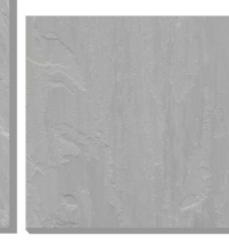






#### KANDLA GREY

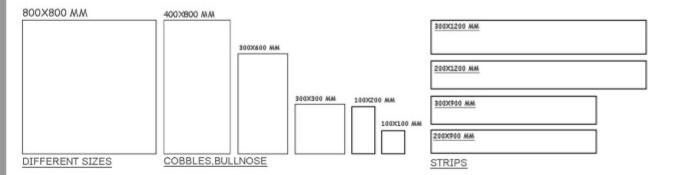




600x1200 MM

600×900 MM

600×600 MM





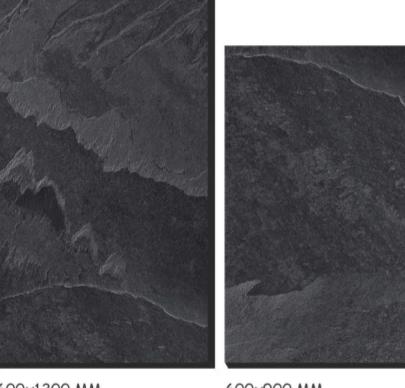








# LAVA SLATE

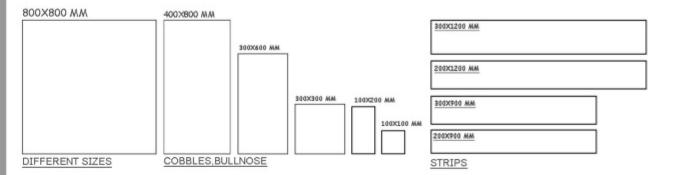




600×1200 MM

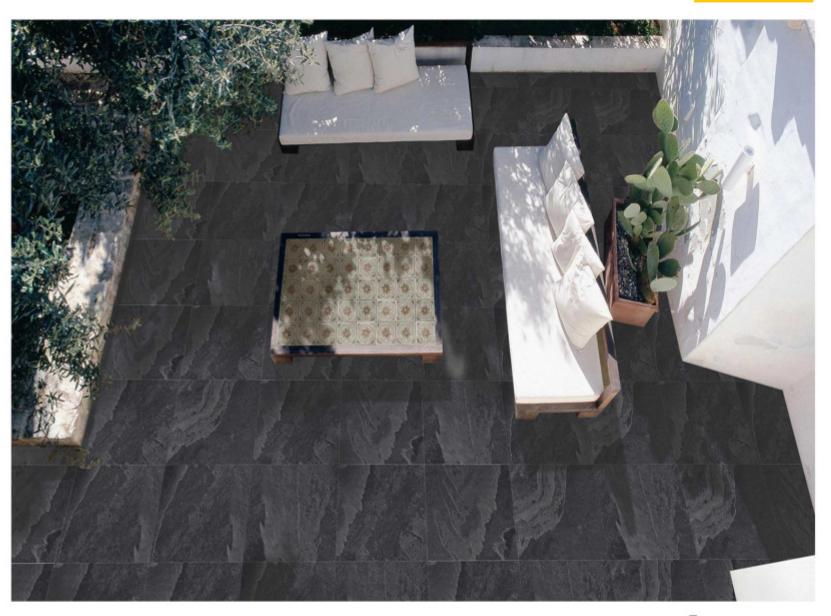
600×900 MM

600×600 MM













## LAVA STONE BEIGE



100X200 MM

COBBLES, BULLNOSE

DIFFERENT SIZES

200X1200 MM

300X900 MM

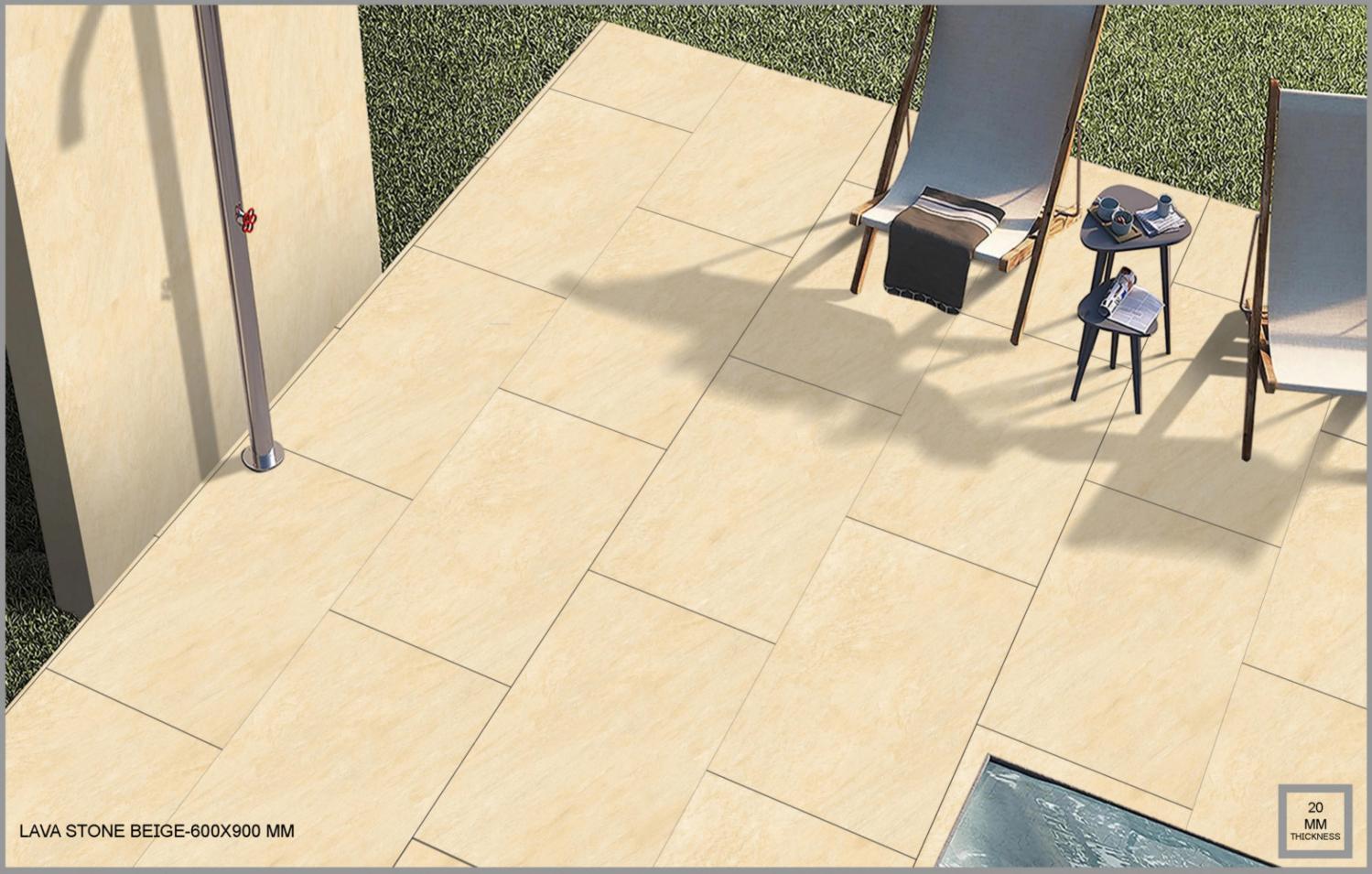
STRIPS















## LIMESTONE GREY

800X800 MM

DIFFERENT SIZES

400X800 MM

COBBLES, BULLNOSE

300X600 MM



100X200 MM

300X1200 MM

200X1200 MM

300X900 MM

200X900 MM

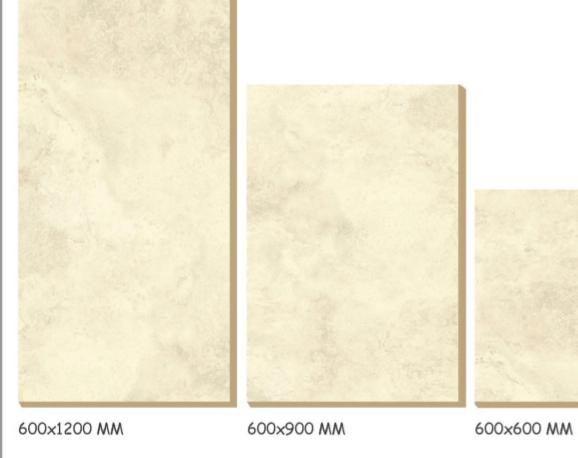
STRIPS

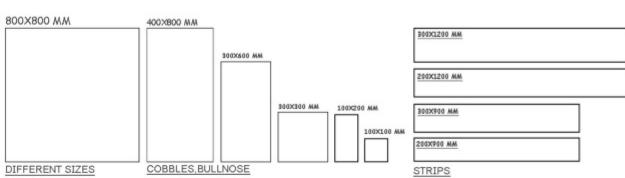






## LIMESTONE IVORY

















#### PORCELAIN STONEWARE TILE 20MM FOR OUTDOOR FLOORING

20mm outdoor porcelain stoneware is the product with the highest technical performance, ideal for flooring in an outdoor environment without the risk of breakage and without interrupting the continuity between interior and exterior spaces. Resistant to frost and thermal

shock, it has intensified anti-slip characteristics and is easy to clean. The perfect union between high technical performance and aesthetics helps maintain the material and color unchanged over time, guaranteeing long-lasting durability.

#### **VERSATILE**



EASY TO LAY, REMOVE AND REUSE



MULTIPLE AESTHETIC VARIATIONS SEAMLESSLY COMBINE OUTDOOR AND INDOOR FLOORING



**COLORS REMAIN** STABLE OVER TIME



ATTENTION TO DETAIL AND SPECIAL PIECES FOR **AESTHETIC RESULTS THAT** MAKE A GREAT IMPACT







CAN BE INSTALLED WITH DIFFERENT LAYING SYSTEMS

#### RESISTANT



FROST-RESISTANT



. . . . TO MOULD AND BACTERIA



FIRE-PROOF



HIGHLY RESISTANT TO HEAVY LOADS



RESISTANT TO STAINS, ACIDS AND CHEMICAL AGENTS



RESISTANT TO SALT



HIGH RESISTANCE TO THERMAL SHOCK

**ECO-FRIENDLY** 

#### **FUNCTIONAL**



**NON-SLIP SURFACES** 



RESISTANT TO VEHICULAR PASSAGE IF APPLIED TO A



**ECO-FRIENDLY** 



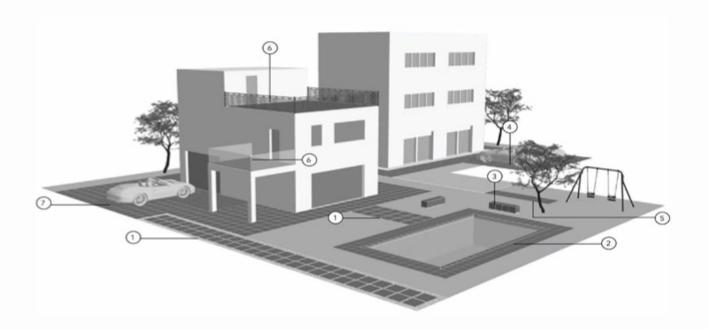
LEED COMPLIANT



#### INTENDED USES

Owing to the possibility of installing it dry (on grass, sand, gravel, and elevated floors) the 20mm porcelain outdoor tile collection is the

most versatile solution for exterior floors in residential and public areas.









3 URBAN FURNITURE



4 HIGH-TRAFFIC INDUSTRIAL ZONES





(6) TERRACES AND

AND ADJOINING AREAS



(7) CAR PARKS AND DRIVEWAY AREAS



OTHER APPLICATION



#### LAYING SOLUTIONS

Outdoor porcelain 20mm tiles are an an innovative solution that is very versatile due to the numerous laying possibilities they offer: dry

installation on grass, gravel, or sand, screed with adhesive, and elevated floor installation.

#### DRY INSTALLATION ON GRASS



Easy to lay, adjust, and move. An ideal solution for public parks and private gardens.



#### DRY INSTALLATION ON GRAVEL / SAND



Easy to lay, adjust, and move. Boasts ideal aesthetic features to enhance contemporary buildings.



#### INSTALLATION ON SCREED WITH ADHESIVE



Build resilient and durable outdoor spaces, pathways, driveways, and more with the installation of 20mm tiles on screed with adhesive.



#### **ELEVATED FLOOR INSTALLATION**



Easily removable, inspectable, and reusable. Ideal to be applied with different kinds of support and is apt for concealing wiring pipes, and more with accessibility.



#### CAUTION

- When carrying out an elevated floor installation it is recommended to check the intended use and to follow the installation instructions.
- In the case of external dry installation, the force of the wind, in particular types of applications or geographical locations, can cause the lifting of the tiles. It is recommended that the designer/client always check the suitability of the installation system selected according to local regulations in force.
Failure to follow the above recommendations may result in misuse of the product and cause injury to persons and/or damage to property.

d.

b.

### DRY INSTALLATION ON GRASS

To create a pathway with stepping stones, first of all, it is important to determine the number of steps necessary for the entire path, making sure that the tiles are positioned equidistantly. So as to obtain maximum stability, it is recommended to

dig out about 5/8cm from the soil, and then place a fine layer of gravel. Compact the substrate and then position the tile. To allow the turf to grow well, it is advisable to leave a gap of at least 10cm between one tile and another.



SAFE AND STABLE



LONG-LASTING

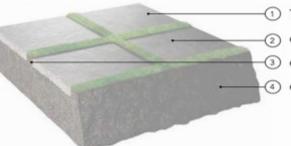


EASY TO CLEAN



DRAINS

N



urf

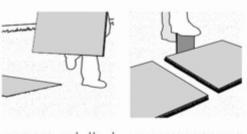
Outdoor 20mm Porcelain Our Tile

Gravel Ø 4/8mm (5/8cm thickness)

Ground

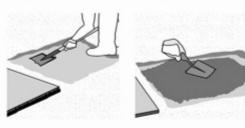


IT IS GOOD PRACTICE TO LAY THE SURFACE OF THE TILES IN LINE WITH THE TURF: THIS WAY THERE IS NO RISK OF DAMAGING THE LAWN MOWERS.



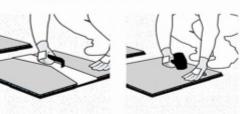
1/2

To determine the correct sizing and positioning of the flooring, place the tiles on the ground and carefully position them equidistant from each other. Mark the perimeter of the tile using a spade in the soil.



3/4

Remove the turf and dig out about 5cm of soil. Form a stable and uniform substrate using fine gravel (grain size 4/8mm).



5/6

Lay the tile, so as to have an approximately 0.5cm level difference, between the tile and the ground.

To simplify tile installation it is possible to use suitable tile installation handles. Knock the tile along the edges with a rubber hammer until it is at the same level as the turf.

#### CAUTION

The application layers proposed are to be taken as an indication, and have the sole purpose of showing how to obtain a correct flooring.



#### DRY INSTALLATION ON GRAVEL / SAND

For installation on sand it is good to remember to place a geotextile on the gravel, on which to spread out a layer (from 2 to 5cm thick) of dry sand with a grain size of 0/2mm. It is necessary to compact the sand with a vibro-compacting plate

before proceeding with the installation of the tiles. For particular uses and for stressful loads, it is advisable to consult a technician in order to calculate precisely the thicknesses of the various layers of the substrate.



SAFE AND STABLE



LONG-LASTING



EASY TO CLEAN



DRAINS



Outdoor 20mm Porcelain Our Tile

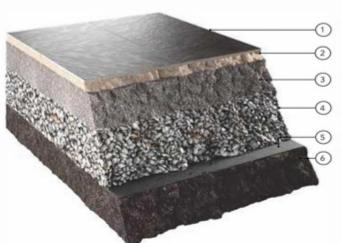
Gravel Ø 4/8mm (10/30cm thickness)

Honeycomb mat

Waterproof membrane

Screed (10/20cm thickness) with 0.5-2% inclination

Ground



Outdoor 20mm Porcelain Our Tile

Sand (2/5cm thickness)

Gravel Ø 0/20mm (20/40cm thickness)

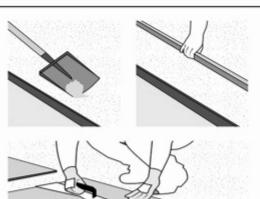
Gravel Ø 40/80mm (30/50cm thickness)

Geotextile

Ground



The application layers proposed are to be taken as an indication, and have the sole purpose of showing how to obtain a correct flooring. It is recommended to always refer to the specific norms and regulations in each individual country and the instructions of the project supervisor.



1/2

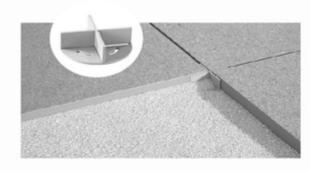
Form a stable and uniform substrate using fine gravel or sand. Level the substrate with a metal straight edge.

3

Position the tile and then compact the edges in order to level the tile with the substrate. It is suggested to use a joint of at least 4mm to allow good water drainage.



IN ORDER TO AVOID THE DISPLACEMENT OF THE SUBSTRATE AND CONSEQUENTLY THE TILES, THE SUBSTRATE MUST BE PARTITIONED WITH CONTAINMENT EDGES OR PERIMETER CURBS.



Spacers designed for laying tiles on sand or gravel are an extremely versatile and practical system despite their simplicity. The support is made up of a head with a spacer cross and a removable tip: the fins of the head cross help position the tiles and create the joint between them, ensuring that over time the flooring maintains its correct positioning. The tip is specific for application on sand: the elongated shape guarantees the anchorage and stability of the tiles, preventing them from slipping. For use on gravel, it is possible to remove the tip and place the spacer head directly on the gravel.



#### INSTALLATION ON SCREED WITH ADHESIVE

For installation on screed with adhesive we recommend a joint of at least 5mm. The size and position of the expansion joints must be established by the project supervisor; they must have an indicative width ranging from 4 to 12mm and divide the surface to be paved in a uniform



SAFE AND STABLE



LONG-LASTING



by the latter.

EASY TO CLEAN



RESISTANT TO VEHICULAR PASSAGE



Grout min CG2W (EN 13888)

Outdoor 20mm Porcelain Our Tile

Adhesive for exteriors min C2ES1 (EN 12004)

Possible waterproofing layer (2/4mm thick)

Sloping screed (5/10cm thick - slope >1.5%)

Concrete reinforced with electro-welded mesh (10/25cm thick)

pattern with dimensions ranging from

approximately 3x3m to 4x2.5m. To facilitate the

flow of rainwater, it is always necessary to assess

the slopes of outdoor paving; when laying with adhesives on screed, the slopes are determined

Ground



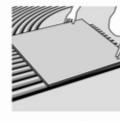
IN ORDER TO AVOID AESTHETICALLY UNPLEASANT CUTS OF THE TILES, IT IS SUGGESTED TO DEFINE THE SLOPES OF THE SCREED TAKING INTO ACCOUNT THE SIZE CHOSEN FOR THE INSTALLATION.

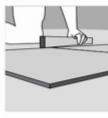




1/2

Before proceeding with the installation clean the substrate thoroughly. In order to obtain a flat floor, it is important to apply an even layer of adhesive.





3/4

Check the planarity of the flooring regularly during the laying operations.



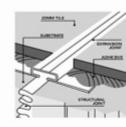


5/6

Once the installation is finished grout the flooring.

Remember to observe the times indicated by the manufacturer for light foot traffic before walking on the tiles. "Post-installation" cleaning is mandatory at the end of the work and is required to remove residues of cement, lime or grout used for laying and filling the joints.

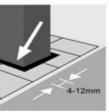
## **Expansion** joints





1/2

In correspondence with a structural or dividing joint in the screed, it is mandatory to provide an expansion joint with a width that is at least the size of the existing one. If there are joints between different surface types, it is mandatory to provide an expansion joint.



Around fixed elements of the supporting structure, such as walls, steps, columns, etc., it is mandatory to provide peripheral joints with a width of between 4 and 12mm.

#### CAUTION

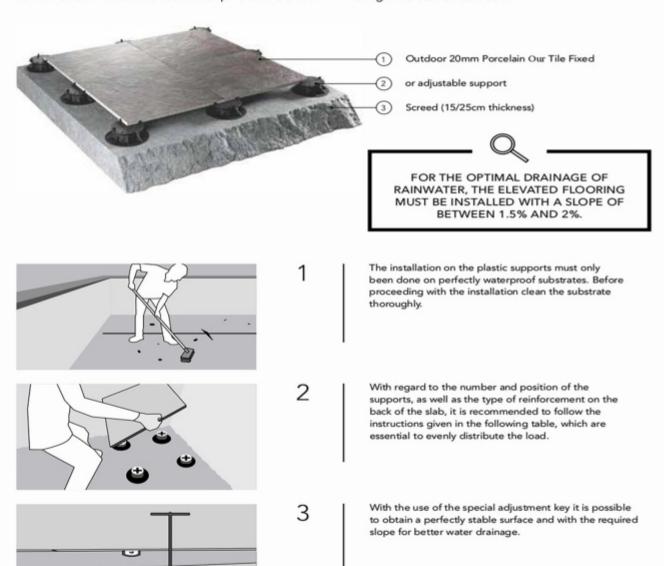
The application layers proposed are to be taken as an indication, and have the sole purpose of showing how to obtain a correct flooring. It is recommended to always refer to the specific norms and regulations in each individual country and the instructions of the Project Supervisor.



#### ELEVATED FLOOR INSTALLATION

The elevated floor technology offers many specific and immediately perceivable advantages: it allows the passage of cables, pipes and necessary installations to be managed easily; it enables the underfloor to be inspected easily and guarantees an effective draining of rainwater. Thanks to the presence of

independent elements, elevated floors absorb expansion and structural movements, thus avoiding the formation of cracks on the waterproof embrane. The absence of the screed makes it possible to substantially reduce the weight that burdens the structures, while offering a high resistance to loads.

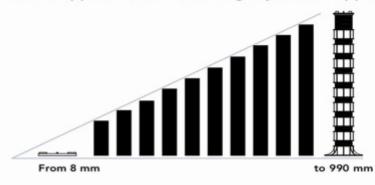


#### CAUTION

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#### **ELEVATED FLOOR INSTALLATION - SUPPORTS**

### Fixed supports and self-levelling adjustable supports



The structure of the supports consists of a base (which rests on the slab), a central screw adjustable in height and a head (on which the tile rests) which can be fixed or self-levelling with a self-adjustment system to alter inclination by up to 5°.

### Technical characteristics of the supports

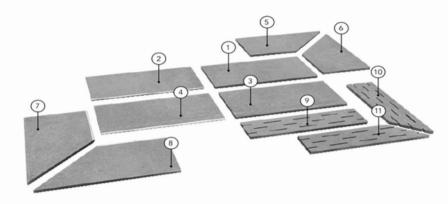


Format	Elevated floor installation up to 2cm	Elevated floor installation 2-10cm	Elevated floor installation 10-30cm	Elevated floor installation 30-99cm
60x60cm	4 SUPPORTS 3+4 SUP/m2	4 SUPPORTS 3+4 sup/m2	4 SUPPORTS + Reinforcement system or substructure of aluminium beams 3 - 4 sup/m2	4 SUPPORTS + Reinforcement system or substructure of aluminium beams 3-4 sup/m2
	-	-		<b>→</b>
60x90cm	6 SUPPORTS 3+4 Sup/m2	6 SUPPORTS + Reinforcement system or substructure of aluminium beams 3+4 sup/m2	6 SUPPORTS + Reinforcement system or substructure of aluminium beams 3+4 sup/m2	6 SUPPORTS + Reinforcement system or substructure of aluminium beams 3+4 sup/m2
			<b>&gt;</b>	<b>&gt;</b>
60x 120cm	6 SUPPORTS 3+4 sup/m2	6 SUPPORTS + Reinforcement system or substructure of aluminium beams 3-4 sup/m2	6 SUPPORTS + Reinforcement system or substructure of aluminium beams 3-4 sup/m2	6 SUPPORTS + Reinforcement system or substructure of aluminium beams 3-4 sup/m2
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## SPECIAL ELEMENTS

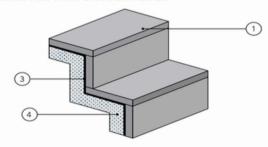
In order to guarantee excellent aesthetics and functionality for the various possible applications, the 20mm outdoor porcelain Our tile collections have a rich set of step elements and special pieces.



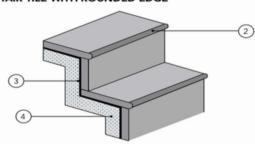
- 1) Stair tile with straight edge
- (2) Stair tile with rounded edge
- 3 Stair tile with straight ribbed edge
- (4) Stair tile with rounded ribbed edge
- (5) Right corner piece with straight edge
- 6 Left corner piece with straight edge
- 7 Left corner piece with rounded edge
- 8 Right corner piece with rounded edge
- 9 Grid
- (10) Right corner grid
- (11) Left corner grid

For the full range of special elements refer to the product catalogue.

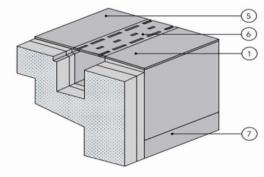
#### STAIR TILE WITH STRAIGHT EDGE



#### STAIR TILE WITH ROUNDED EDGE



#### SWIMMING POOL EDGE



- 1) Stair tile with straight edge
- 2 Stair tile with rounded edge
- (3) Adhesive
- 4 Screed
- (5) Flooring
- 6 Grid
- 7 Swimming pool covering

#### CAUTION

The images are to be taken as an indication, and have the sole purpose of showing how to obtain a correct flooring.

It is recommended to always refer to the specific norms and regulations in each individual country and the instructions of the project supervisor.

#### **TECHNICAL SPECIFICATIONS**

TEST DESCRIPTION	ISO-13006/EN176 GROUP BIA	MEAN VALUE OF OUR	TEST METHOD	
ength & width	±0.6 %	±0.3mm	Passed	
hickness 14mm	±5 %	±0.3mm	Passed	
Straightness of side	±0.5 %	±0.3 %	Passed	
Rectangularity	±0.6 %	±0.3 %	Passed	
Surface flatness	±0.5 %	+0.35mm to -0.1mm	Passed Passed Passed	
Surface quality	Minimum 95 %	Minimum 95 %		
Water absorption	< 0.5 %	< 0.04 %		
Breaking strength	> 1300N	> 1500N	Passed	
Flexural strength (Average)	> 35N/mm²	> 40N/mm²	Passed	
Scratch hardess of surface (Moh's scale)	> 6	> 6	Passed	
Resistance to deep abrasion	<175mm³	<144mm³	Passed	
Skid Resistance (Friction coefficient)	>0.4	>0.4	Passed	
Bulk Density, in (g/cc)	>2	>2	Passed	
inear Thermal expansion	Max. 9.0 <sup>-4</sup> x K <sup>-6</sup> , Max	Max. 9.0 <sup>-6</sup> x K <sup>-6</sup> , Max	Passed	
Thermal shock resistance	No damage	No damage	Passed	
rost resistance	Frost proof	Frost proof	Passed	
Resistance to Chemical	Resistance	Resistance	Passed	
Resistance to Stain	Resistant	Resistant	Passed	
Moisture expansion	Nil	Nil	Passed	
Colour resistance	Resistant	Resistant	Passed	
Glossiness (Polished)	-	-	Passed	

## PACKING DETAILS

SIZE	WEIGHT/ BOX (KG)	PIC/BOX	WEIGHT/ PLT (KG)	BOXES/ PLT	PLT/CTN	BOXES/ CTN	MT <sup>1</sup> /BOX	MT <sup>1</sup> /PLT	MT²/CTN	WIGHT/ CTN
600x1200mm (20mm)	32.5	1	30	30	28	840	0.72	21.6	604.8	28000
600x900mm (20mm)	24.5	1	30	40	28	1120	0.54	21.6	604.8	28280
600x600mm (20mm)	32.75	2	30	32	26	832	0.72	23.04	599.04	28028
400x800mm (20mm)	-	-			-		-		-	-

## PACKING DETAILS (PATIOPACK)

SIZE	PCS/ CRAT	M2/PCS	SQFT/ PCS	Mt2/ CRATE	SQFT/ CRATE	IN KGS/ CRATE	CRATE/ CTN	CRATE/ CTN	IN KGS/ PLT	IN KGS/ CTN
600x900mm (20mm)	13	0.54	5.81	7.02	75.56	530.40	532.71	36	730	26280
600x600mm (20mm)	13	0.36	3.88	4.68	50.38	235.76				
296x600mm (20mm)	13	0.18	1.94	2.31	25.18	58.14				
296x296mm (20mm)	9	0.09	0.79	0.79	7.10	5.60				
	48			14.80	158.21	829.89	532.71	36.00	730.00	26280.00